



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Pa Di
PO039892	MEC002-VU	1	1	Net 30	M7075T6S1.000X8.000	7075-T6 Sheet 1.000" X 8.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A- 250/12 OR AMS-QQ-A- 250/12 OR AMS 4045 OR ASTM B209 receive ft				24	6/15/2018	24		S081264	Stock	6/14/2018	\$ 56.42 / ft	0	
Total:										24		24							


Plex 6/14/2018 12:48 PM Dart.Dubois.Pascal

# INTERORG TRANSFER PACKING SLIP/ CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 3612565

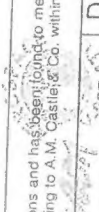
<b>Ship From:</b> A. M. CASTLE & CO. 4175 ROYAL DRIVE SUITE 600 KENNESAW, GA 30144 USA		<b>Sold To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		<b>Ship To:</b> A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		<b>Deliver To:</b> DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
<b>Date Shipped</b> 04-JUN-18	<b>F.O.B.</b> ORIGIN	<b>Freight Terms</b> Prepaid		<b>Carrier</b> ARCBEST	<b>BOL No</b> 3612565-2		

Shipment Details							
Order No	Line No	Item No	Description	Ordered Qty	Invoice Qty	Final Destination Branch - TOR	
5138665	1	752188.MO	1.0000.PL.7075.T651.ALUMINUM. USI.48.5000.144.5000 CUT 2SIDED TO 8 IN ( + .1250/- .0000 IN) X 144.5 IN ( + .1250/- .0000 IN) - ALUMINUM PLATE SAW SPECIFICATIONS: AMS-QQ-A-250/12	2.00 PCS	2.00 PCS		
<b>Purchase Order No</b> 39892		<b>Part Number</b>					
<b>Details</b>		<p>ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY</p> <p>ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX: HEAT #S</p> <p>Email P/s and certs to: clavoie@artaero.com</p> <p>END USER: DART AEROSPACE</p> <p>END USE: COMMERCIAL AIRCRAFT PARTS</p>					
<b>Delivery No.</b> 121857843	<b>Mill/Source</b> CONSTELLUM ROLLED PRODUCTS	<b>Heat Number</b> 	<b>Mech Id</b> 2	<b>Width (IN)</b>	<b>Length (IN)</b>	<b>Shipped Qty(LBS)</b> 240.7515	

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description, for credit.

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned.

Reviewed by:  Authorized Castle Metals Representative.

Date Printed: 04-JUN-2018 01:19:28 PM

Date: \_\_\_\_\_ Name: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER PO039892

**Supplier:** MEC002-VU  
Metaux Castle  
P.O. Box 4090 Stn A  
Toronto  
ON  
M5W OE9 Canada

**PO No:** PO039892

**PO Date:** 5/14/18

**Due Date:** 6/4/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**  
MAY 14 2018

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

## Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	M7075T6S1.000X8.000		7075-T6 Sheet 1.000" X 8.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	6/4/18	24 ft	0 ft	24 ft	\$56.42/ft	\$1,354.08
									<b>Grand Total: \$1,354.08</b>	

## Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

CL

DAS  
11  
9-89

JUN 14 2018

Plex 5/14/18 1:36 PM dart.lavoie.chantal

## Chantal Lavoie

---

**From:** Desbiens, Marc <mdesbien@amcastle.com>  
**Sent:** Monday, May 14, 2018 11:01 AM  
**To:** Chantal Lavoie  
**Subject:** RE: quote

Hi Chantal,

plate \$ 56.42 Ft 2-3 weeks

Thanks

Marc Desbiens  
Inside sales representative  
Castle Metals, Montreal, QC  
Direct line 514-795-8176  
1-800-806-6660 ext 52226  
Fax # 1-855-892-6370  
*Customized Supply Chain Solutions for Your Metal Needs*

---

**From:** Chantal Lavoie [mailto:clavoie@dartaero.com]  
**Sent:** Monday, May 14, 2018 8:31 AM  
**To:** Desbiens, Marc  
**Subject:** quote

Good morning Marc,  
Please advise price and delivery on mat'l.  
7075-t6 bar or plate 1" x 8" x 24 ft

Thanks  
Chantal

**Chantal Lavoie**  
*Purchasing Coordinator*

DART AEROSPACE  
T 1 613 632-5200  
F 1 613 632-1053  
E [clavoie@dartaero.com](mailto:clavoie@dartaero.com)  
1 800 556-4166  
[www.dartaerospace.com](http://www.dartaerospace.com)



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M70254651.000x8.000

PO / BATCH NO.: 039892/5081264

DATE: JUN 14 2018

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.000

QUANTITY RECEIVED: 24'

THICKNESS RECEIVED: 1.000

QUANTITY INSPECTED: 24'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	Y (N)	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	Y (N)	
CORRECT MATERIAL PER M-DRAWING	Y (N)	AMS 4045
CORRECT THICKNESS	Y (N)	
PHOTO REQUIRED	Y (N)	
CORRECT REF # TO LINK CERT	Y (N)	Heat # 9392368
CORRECT MATERIAL IDENTIFICATION	Y (N)	
CORRECT M# ON THE MATERIAL	Y (N)	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u>	SIGNED OFF BY: _____
DATE: <u>11 JUN 14 2018</u>	DATE: _____

9-89

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

A PURCHASE MATERIAL: 7075-T6/T62/T651 ALUMINUM SHEET OR PLATE

SPECIFICATION: QQ-A-250/12 OR AMS-QQ-A-250/12  
OR AMS 4048  
OR ASTM B209

OR

B PURCHASE MATERIAL: 7075-T6/T62/T651 ALCLAD ALUMINUM SHEET OR PLATE

B SPECIFICATION: QQ-A-250/13 OR AMS-QQ-A-250/13  
OR AMS 4048 / 4049  
OR ASTM B209

B PART NUMBER: M7075T6S | TTT | X | W.WWW |  
| THK | | WIDTH |

WHERE "TTT" = THICKNESS (IN INCHES)  
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)  
EG. 0.063" THICK SHEET = M7075T6S.063  
EG. 3.5" WIDE BY 0.500" THICK PLATE = M7075T6S.500X3.500

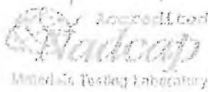
B PREFERRED SIZE: TTT BY 4FT BY 10FT FOR SHEET

RELEASED  
2017 JUN 19  
ECN 17-574

APPROVED

B	ADD. REF. TO "PLATE": "T651" TEMPER, AMS 4048, OPTIONAL WIDTH DIM (CAR16-149)	CP	17.05.05
A	NEW ISSUE	RF	10.11.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	CP		
CHECKED	ML		
MFG. APPR.	LL		
APPROVED	WM		
DE APPR.	DS		
DATE	17.05.05		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWING NO. M7075T6S			
TITLE 7075-T6 SHEET/PLATE SPEC			
SCALE NTS			
COPYRIGHT © 2010 BY DART AEROSPACE LTD			
THIS DOCUMENT IS UNCLASSIFIED EXCEPT WHERE SHOWN OTHERWISE			
NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD			





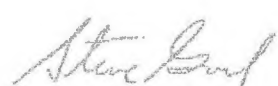
**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC

S  
H  
I  
P  
T  
O

A M CASTLE & COMPANY  
4175 ROYAL DRIVE  
KENNESAW GA  
30144  
US

S  
O  
L  
D  
T  
O

A M CASTLE  
1420 KENSINGTON ROAD, SUITE 220  
OAK BROOK IL  
60523  
US

A M CASTLE		110550866		4075		INCLUSION		Serial:20170703-0110550666		Pg 1 of 3	
CUSTOMER PURCHASE ORDER NO. & ITEM 426116						Constellium ORDER NO. 209343					
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.00000 in 25.40 mm	WIDTH 48.50000 in 1,232 mm	LENGTH 144.50000 in 3,670 mm	<b>CERTIFICATION</b> "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA    Steve Good - Laboratory Manager					
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752188		B/L NUMBER 83324		DATE SHIPPED 07/03/2017							
WT. SHIPPED 4320.000 LB		NO. OF PIECES 000006		GOVT. CONTRACT NO.							

**ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:**

ASTM B594 REV 13 2013 100% SONIC W/ 0.125" DEADZONE Class A  
AMS QQ-A-250/12A  
AMS-STD-2154A 2012 TYPE1 CLASS A 100% SONIC MINUS DEADZONE  
ASTM B209-14  
BSS-7055B 2013 CLASS A 100% SONIC TESTED MINUS DEADZONE  
CSTI006 REV E 2011 CLASS A 100% SONIC MINUS DEADZONE  
DPS 4.713 REV AK 2012 CLASS A 100% SONIC MINUS DEADZONE  
GAMPS 9101 REV B 2006 CLASS A 100% SONIC MINUS DEADZONE  
PS 21211P 2010 CLASS A 100% SONIC MINUS DEADZONE

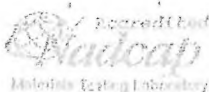
**Load Details**

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001556284	720.000	326.586	9392367	01		
1001556284	720.000	326.586	9392367	02		
1001556284	720.000	326.586	9392367	03		
1001556285	720.000	326.586	9392368	01		
1001556285	720.000	326.586	9392368	02		
1001556285	720.000	326.586	9392368	03		

**Lot: 9392367**

**Tensile - Room Temperature (US)**

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	82.6	82.9	73.7	73.9	12.5	13.0	



**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC

S  
H  
I  
P  
T  
O

A M CASTLE & COMPANY  
4175 ROYAL DRIVE  
KENNESAW GA  
30144  
US

S  
O  
L  
D  
T  
O

A M CASTLE  
1420 KENSINGTON ROAD, SUITE 220  
OAK BROOK IL  
60523  
US

A M CASTLE		110550666		4075		INCLUSION		Serial:20170703-0110550666		Pg 3of3	
CUSTOMER PURCHASE ORDER NO. & ITEM 426116						Constellium ORDER NO. 209343					
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.0000 in 25.40 mm	WIDTH 48.5000 in 1,232 mm	LENGTH 144.5000 in 3,670 mm	<b>CERTIFICATION</b> "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA    Steve Good - Laboratory Manager					
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS 4045K											
PART NUMBER 752188			B/L NUMBER 83324		DATE SHIPPED 07/03/2017						
WT. SHIPPED 4320.000 LB			NO. OF PIECES 000006		GOVT. CONTRACT NO.						

**Tensile - Room Temperature (SI)**

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report	
Direction	Tests	Min	Max	Min	Max	Min	Max		
LT	02	555	573	497	507	13.0	14.5		

**Chemistry (Actual)**

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.05	0.12	1.48	0.03	2.62	0.22	6.66	0.03	0.00

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

QUALITY TEXTS:  
AMC CA-15403 R 8

THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.

CHEMISTRY BY OES: ARKSPARK

CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT

WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399

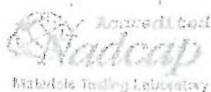
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557

DUNS Number: 090570149; CAGE Code: 1YW19

Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.

"END OF CERTIFICATION"





**CERTIFIED TEST REPORT**  
Constellium Rolled Products  
Ravenswood, LLC

S  
H  
I  
P  
  
T  
O

A M CASTLE & COMPANY  
4175 ROYAL DRIVE  
KENNESAW GA  
30144  
US

S  
O  
L  
D  
  
T  
O

A M CASTLE  
1420 KENSINGTON ROAD, SUITE 220  
OAK BROOK IL  
60523  
US

A M CASTLE 110550666 4075 INCLUSION Serial:20170703-0110550666 Pg 2of3

CUSTOMER PURCHASE ORDER NO. & ITEM  
426116

Constellium ORDER NO.  
209343

**CERTIFICATION**

"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."  
Constellium Rolled Products Ravenswood, LLC  
859 Century Road  
P.O. BOX 68  
RAVENSWOOD, WV 26164 USA

ALLOY	CLAD	TEMPER	GAUGE	WIDTH	LENGTH
7075		T861	1.00000 in 25.40 mm	48.50000 in 1,232 mm	144.50000 in 3,670 mm

ITEM ORDERED  
SPEC PLATE, SAWED  
MILL FINISH

CUSTOMER SPECIFICATION  
AMS 4045K

PART NUMBER  
752188

B/L NUMBER  
83324

DATE SHIPPED  
07/03/2017

WT. SHIPPED  
4320.000 LB

NO. OF PIECES  
000000

GOVT. CONTRACT NO.

Steve Good - Laboratory Manager

**Tensile - Room Temperature (SI)**

		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	570	572	508	510	12.5	13.0	

**Chemistry (Actual)**

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.05	0.12	1.48	0.03	2.62	0.22	5.56	0.03	0.00

OTHERS-EACH: .05 MAX, OTHERS TOTAL: .15 MAX, AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9392368

**Tensile - Room Temperature (US)**

		Ultimate (KSI)		Yield (KSI)		Elongation (%)		Report
Direction	Tests	Min	Max	Min	Max	Min	Max	
LT	02	81.9	83.1	72.1	73.6	13.0	14.5	